



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-041
Job Sheet 191443



Part No: D4728-041

Job Qty: 16 pcs

Part Name: LH Cabin Speaker #1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No:

Due Date: 3/22/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing DAS 13 MAR 28 2019 9-89	16 pcs		3/22/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	APR 29 2019
120	Packaging 2-1 - Receive - B4B	16 pcs		3/22/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B	APR 29 2019

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S176254



Part: D4728-041

Job No: 191443

Serial No/Batch: S176254

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

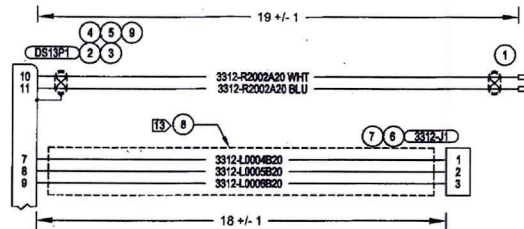
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
130	QC 6	16 pcs	3/22/19	0.00 0.00	QC 6 - 42	DAS
					QC 6 - 9	MAY 21 2019 40
					QC 6 - 68	9-55
					QC 6 - 61	
140	Packaging 3-1 - Stock - B4B	16 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC MF003
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
150	QC 21 - SA	16 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-55
					QC 21 - SA - 53	MAY 22 2019

Part Op **110** - Issue P/O to Eagle : 043076 Manufacture as per dwg Certificate of conformity required
 Descriptions: **120** - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity
130 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products
140 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____
150 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4728-041P	LH Cabin Speaker #1	16 pcs (1 ea)	110-Purchasing	SI 76258
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4728-041P	16	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/1/19 7:46 AM dart.lavoie.chantal

LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	640911-1	TERMINAL
	1	2	M24308/4-2Z	CONNECTOR
A/R (5)	3	M39029/64-369	CONTACTS	
	1	4	M85049/48-2-2F	BACKSHELL
	2	5	M24308/26-1F	JACKSCREW KIT
	1	6	1-480303-0	CONNECTOR
	A/R (3)	7	60617-1	CONTACTS
	A/R (18)	8	XPF-1/4	EXPANDABLE SLEEVING
	1	9	MS25036-148	TERMINAL



D4728-041 LH SPEAKER #1 HARNESS ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

RELEASED
14 2014 -01-22

D	PN: IS5083 CHANGED TO D4645-1 PN: BR9741-401-001 CHANGED TO D4638-1 D4728-059 LENGTH CHANGED	MM	14.01.09
C	ADDED MS25036-148 ON LIST OF MATERIALS PN: M24308/26-1F QTY. CHANGED TO 2 INSTEAD OF 1 NOTE ADDED ON AFFECTED SHEETS	MM	13.08.28
B	D4728-057 PIN NO. CHANGED	MM	13.07.22
A	NEW ISSUE	MM	12.09.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>Dea</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>Dea</i>		
CHECKED	<i>Dea</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>Dea</i>	D4728	SHEET 1 OF 15
APPROVED	<i>Dea</i>	TITLE	SCALE
DE APPR.	<i>Dea</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043026



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO043026

PO Date: 3/28/19

Due Date: 4/24/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 29 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191443	D4728-041P			LH Cabin Speaker #1 AS PER DWG D4728 REV. D	Firmed	-	4/24/19	16 pcs	0 pcs	16 pcs	\$148.75/pcs	\$2,380.00
								16 X APR 29 2019					
2	191445	D4728-044P			RH Cabin Speaker AS PER DWG D4728 REV. D	Firmed	-	4/24/19	6 pcs	0 pcs	6 pcs	\$85.00/pcs	\$510.00
								6 X APR 29 2019					
3	191446	D4728-045P			LH Cabin Speaker #3 AS PER DWG D4728 REV. D	Firmed	-	4/24/19	10 pcs	0 pcs	10 pcs	\$148.75/pcs	\$1,487.50
								10 X APR 29 2019					
4	191448	D4728-046P			RH Cabin Speaker #3 AS PER DWG D4728 REV. D	Firmed	-	4/24/19	5 pcs	0 pcs	5 pcs	\$106.25/pcs	\$531.25
								5 X APR 29 2019					
5	191442	D4728-049P			Advisory Light, Aft AS PER DWG D4828 REV. D	Firmed	-	4/24/19	10 pcs	0 pcs	10 pcs	\$127.50/pcs	\$1,275.00
								10 X APR 29 2019					
6	191440	D4728-051P			Cabin Lights #1 AS PER DWG D4728 REV. D	Firmed	-	4/24/19	3 pcs	0 pcs	3 pcs	\$127.50/pcs	\$382.50
								3 X APR 29 2019					
7	191441	D4728-053P			Cabin Lights #2 AS PER DWG D4728 REV. D	Firmed	-	4/24/19	5 pcs	0 pcs	5 pcs	\$127.50/pcs	\$637.50
								5 X APR 29 2019					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043026



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	191449	D4728-057P			Ps7J1 Jumper	Firmed	-	4/24/19	4 pcs	0 pcs	4 pcs	\$127.50/pcs	\$510.00
					AS PER DWG D4728 REV. D			APR 29 2019					
9	191444	D4728-059P			Cabin Lights Harness	Firmed	-	4/24/19	6 pcs	0 pcs	6 pcs	\$170.00/pcs	\$1,020.00
					AS PER DWG D4728 REV. D			APR 29 2019					
10	191447	D4728-061P			Cabin Lights Control Relay	Firmed	-	4/24/19	5 pcs	0 pcs	5 pcs	\$255.00/pcs	\$1,275.00
					AS PER DWG D4728 REV. D			APR 29 2019					
11	191450	D4728-063P			Cabin Temp Sensor Jumper Assembly	Firmed	-	4/24/19	5 pcs	0 pcs	5 pcs	\$85.00/pcs	\$425.00
					AS PER DWG D4728 REV. D			APR 29 2019					

Grand Total: \$10,433.75

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/28/19 2:59 PM dart.lavoie.chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-001416
Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Shipment Date: April 22, 2019
Ship Via: FEDEX GROUND

Waybill: 775030825326

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-041P Type of sale: Outright	LH CABIN SPEAKER #1	Shipping Area	16 Each		LT-19-003595.1
Sales Order Number: SO19-00531.001		Customer PO number: PO043026			
2 D4728-044P Type of sale: Outright	RH CABIN SPEAKER #2	Shipping Area	6 Each		LT-19-003523.1
Sales Order Number: SO19-00531.002		Customer PO number: PO043026			
3 D4728-045P Type of sale: Outright	LH CABIN SPEAKER #3	Shipping Area	10 Each		LT-19-003525.1
Sales Order Number: SO19-00531.003		Customer PO number: PO043026			
4 D4728-046P Type of sale: Outright	RH Cabin Speaker #3	Shipping Area	5		LT-19-003524.1
Sales Order Number: SO19-00531.004		Customer PO number: PO043026			
5 D4728-049P Type of sale: Outright	Advisory Light, Aft	Shipping Area	10		LT-19-003597.1
Sales Order Number: SO19-00531.005		Customer PO number: PO043026			
6 D4728-051P Type of sale: Outright	CABIN LIGHTS #1	Shipping Area	3 Each		LT-19-003526.1
Sales Order Number: SO19-00531.006		Customer PO number: PO043026			
7 D4728-053P Type of sale: Outright	CABIN LIGHTS #2	Shipping Area	5 Each		LT-19-003598.1
Sales Order Number: SO19-00531.007		Customer PO number: PO043026			
8 D4728-057P Type of sale: Outright	PS7J1 JUMPER	Shipping Area	4 Each		LT-19-003527.1
Sales Order Number: SO19-00531.008		Customer PO number: PO043026			
9 D4728-059P Type of sale: Outright	CABIN LIGHTS HARNESS	Shipping Area	6 Each		LT-19-003528.1
Sales Order Number: SO19-00531.009		Customer PO number: PO043026			
10 D4728-061P Type of sale: Outright	Cabin Lights Control Relay	Shipping Area	5		LT-19-003599.1
Sales Order Number: SO19-00531.010		Customer PO number: PO043026			

>> denotes that the Packing Slip line item has already been printed.



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-001416

Shipment Date: April 22, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX GROUND

Phone: (613)632-5200

Waybill: 775030825326

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
11 D4728-063P	CABIN TEMP SENSOR JUMPER ASSEMBLY	Shipping Area	5 Each		LT-19-003529.1

Type of sale: Outright

Customer PO number: PO043026

Sales Order Number: SO19-00531.011

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace Ltd.
Customer Order #: PO043026
Shipped To: 1270 Aberdeen Street
Hawkesbury ON K6A 1K7

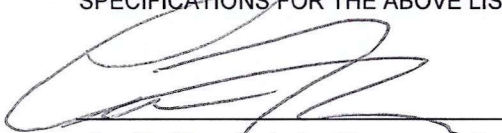
Release Note Reference #: MO56643
Purchase Order #: PO043026 ✓
Work Order / MO #: MO56643

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-041P ✓	LH CABIN SPEAKER #1	LT-19-003595	N/A	N/A	16 ✓
2	D4728-044P ✓	RH CABIN SPEAKER #2	LT-19-003523	N/A	N/A	6 ✓
3	D4728-045P ✓	LH CABIN SPEAKER #3	LT-19-003525	N/A	N/A	10 ✓
4	D4728-046P ✓	RH Cabin Speaker #3	LT-19-003524	N/A	N/A	5 ✓
5	D4728-049P ✓	Advisory Light, Aft	LT-19-003597	N/A	N/A	10 ✓
6	D4728-051P ✓	CABIN LIGHTS #1	LT-19-003526	N/A	N/A	3 ✓
7	D4728-053P ✓	CABIN LIGHTS #2	LT-19-003598	N/A	N/A	5 ✓
8	D4728-057P ✓	PS7J1 JUMPER	LT-19-003527	N/A	N/A	4 ✓
9	D4728-059P ✓	CABIN LIGHTS HARNESS	LT-19-003528	N/A	N/A	6 ✓
10	D4728-061P ✓	Cabin Lights Control Relay	LT-19-003599	N/A	N/A	5 ✓
11	D4728-063P ✓	CABIN TEMP SENSOR JUMPER ASSEMBLY	LT-19-003529	N/A	N/A	5 ✓
12						

DAS
40
9-89

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



APRIL 18, 2019
Date